### The Finnish Construction 2000 classification system

Spaces, Building Elements, Production Sections and Building Products classifications and Structures between them in Building Information Models, in Specifications and in Cost Estimation and Control.

#### Background and aims of this paper

The *Construction 2000* classification is not only a set of classification tables, but a tool supporting BIM and design procedures as well as cost estimation and production planning and control. Quite opposite to most countries, the Finnish construction industry has a tradition of controlling both the quality and the costs by building elements. It is especially suitable for use in BIM.

Construction 2000 has two major properties. Firstly, it specifies a series of *classification* tables to be used for grouping purposes throughout the construction process. The tables itself are quite normal and suit well with ISO 12006-2 Standard (Framework for classification). Secondly, it states the *methods*, a series of breakdown structures, to be used for BIM, specifying, cost management and production planning purposes. It takes advantage of public or company-specific structure and price files and project-specific bills of quantities. The structure files include: *product structures* describing design solutions of elements and *resource structures* tures describing solutions of production sections.

The structures are composed of consumption of building products and other resources per an element type or a production item. The actual unit costs are collected from resource price files using resource structures. Together the elemental bill and structures constitute both a *product model* and a *project* or *production model* for a construction object.

#### The Finnish building project process

In order to be able to understand the Construction 2000, one has to know the essential characteristics of the Finnish building process. The principal part of building projects is that of multiple lump sum contracts (without bill of quantities). Differing from the general practice elsewhere, the specifications and cost estimates are in Finland based on building elements.

Finland has traditionally had a large standard system, covering General Conditions for Building Contracts (YSE), The Code of Building Practice (RYL) and a large selection of model documents, which have been used as references in projects. The cost estimates have also been based on public and company-specific price files for a long time.

The Code of Building Practice (RYL) was revised according to the Construction 2000. An elemental building specification model support both classification and the Code of Building Practice.

#### Structure of Construction 2000

Construction 2000 will structure the physical building and the construction project completely from several points of view. The classification tables covered by Construction 2000 are:

- Spaces (users end product)
- Building Elements BE (physical end product)
- Project Related Tasks (management and design tasks)
- Production Sections PS (work sections and procurement packages)
- Resources: labour, building products, site equipment and overhead

*Space classification* breaks the building down into space groups and space types. They are an essential in programming of the project, when the user and the designers define the functional and qualitative requirements. The principal users of the space classification are the client, the property owner and the designer. The space classification is used in room programs of project briefs, in room specifications and in the Finnish Target Price estimating method based on spaces.

Building elements classification consists of pure physical building and service elements. The element classification consists of site, building (base building) and space (infill) elements. All elements have quantity measurement rules. Elemental classification is used in Building Information Models, in building specifications and in elemental bills and estimates.

*Project tasks classifications* break the project down into project and construction management and design tasks. Main users are project and construction managers and cost estimators.

*Production sections classification* breaks the project down into procurement packages and production operations – conceptual trades or work sections. Production sectors have quantity measurement rules too. Production items are used in production bills and estimates as well as in schedules and procurement plans. The designer or the supplier may complete the elemental building specification with separate work specifications for same production sections.

*Resources* break the production down to labour, building products, site equipment and overhead and are the pricing criteria. The resource classification tables are used as a primary breakdown argument in resource structures and estimates and in resource price files.

The key concept of *Construction 2000* is *structure*, which prevails between two classes. *Product structures* are produced in the building and mechanical *design* process where building elements are broken down into building products. The product structure breakdown is used in BIM, building specification and elemental estimation.

A second structural breakdown is used in production. This is *resource structure* where the elements are broken down, first into production sections and methods and them into resources. This is used in tender or production estimating and control.

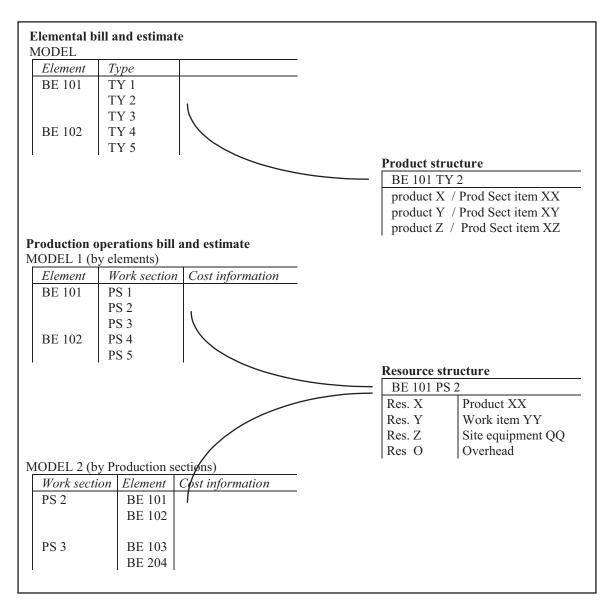
#### Practical application areas of Construction 2000

For *client or owner* and *construction project management* the classification tables are used in design briefs, in pre-cont-ract cost planning, in bills of quantities and in definitions of the contents and limits of trade contracts.

For *design* documents, the classification tables are used in BIM and building and work specifications.

The *construction companies* use the classification tables for bills of quantities and cost estimates, for tender and production cost estimates, for cost control during the project and for cost accounting and statistics. The contractors use the tables on site for work and procurement planning, as well as for collecting data and supervising the production.

For *information service*, the tables are used in general and public publications e.g. the Code of Building Practice, product files and indices, and work method and consumption files. The tables are used also to define and index the contents of textbooks, handbooks, research reports etc.



*Elemental bill may be broken down into product structure, production operations bill into resource structure, and activities bill into activities structure.* 

#### Litterature

Construction 2000 Classification. Construction 2000 Classification Committee, Haahtela-kehitys Oy. Rakennustieto Publishing, Helsinki, 2010. https://www.rakennustieto.fi/material/attachments/5k2Ih5ORz/5tdjhFNSR/ Construction\_2000\_Classification\_netti.pdf

https://www.rakennustieto.fi/index/english/productsandservices/finnishbuildingclassificationsystem.html

General conditions for building contracts. YSE 1998 document. RT 16-10660en. Building Information Ltd.

# Construction 2000 Project Classification

1	<b>BUILDING ELEMENTS</b>
11	Site elements
111	Ground elements
112	Soil stabilisation and reinforcement elements
113	Paved and green areas
114	Site equipment
115	Site constructions
12	Building elements
121	Foundations
122	Ground floors
123	Structural frame
124	Facades
125	External decks
126	Roofs
13	Internal space elements (infills)
131	Internal dividers
132	Space surfaces
133	Internal fixtures
134	Other internal space elements (infills)
135	Box units
2	SERVICES ELEMENTS
21	Plumbing elements
22	Air conditioning elements
23	Electrical elements
24	Data transfer elements
25	Mechanical elements

### 3 PROJECT-RELATED TASKS

Project management tasks

31

311	Construction project preparation
312	Site supervision
313	Project administration
32	Design tasks
321	Spatial design
322	Building design
323	Expert tasks in design
324	Project information tasks
33	Construction management tasks
331	General construction management
332	Site management tasks
34	Site tasks
341	Site services
342	Site equipment operations
4	PROPERTY MANAGEMENT TASKS
41	Site tasks
411	Plot tasks
412	Connections
413	Site development
42	Financing and marketing
421	Financing tasks
422	Marketing tasks
5	USER TASKS
51	Space equipment
511	Movables
512	Business devices and machines
52	Maintenance of operation
521	Temporary activity
522	Taking into use
6	PROJECT PROVISIONS
61	Document and price level changes
611	Document changes
612	Price level changes
62	Other provisions
621	Risks

622 Special provisions

### Construction 2000 Production Classification

1	Demolition and Preservation
2	Earth Construction
3	Site Construction
4	<b>Concrete Construction</b>
41	In-situ Concrete Construction
42	Precast Concrete Construction
43	Special Concrete Construction
44	Cast-in situ screeding
5	Masonry
51	Brick and Block
52	Natural and Artificial Stone
53	Roof Tile Laying
54	Tiling
6	Metal Construction
61	Metal Frame construction
62	Sandwich Panel Construction
63	Prefabricated Metal Component
64	Complementary Metal Construction
65	Sheet Metal
7	Carpentry
71	Timber-Frame
72	Prefabricated Wood Panel
73	Prefabricated Wood Component
74	Boarding and Facing
75	Wood Paneling
8	Glass Construction
81	Glazing
82	Special Glazing
9	<b>Insulation and Proofing</b>
91	Thermal and Acoustic Insulation
92	Waterproofing
93	Fire Insulation
94	Jointing and Sealing
10	Surface Finishing
101	Plastering
102	Leveling
103	Painting and Wallpapering
104	Floor and Wall Covering Installation
105	Composition Flooring Installation
106	Other Surface Finishing
107	Finish Moulding Installation
11	Fitting out
111	Fittings and Locking
112	Fixed Furniture

## **Construction 2000 Building Product Classification**

- 1 Site and subconstruction products
- 2 Frame construction products
- 21 Concrete
- 22 Metal products in general
- 23 Masonry products, bricks and blocks
- 24 Timber
- 25 Roofs
- 26 Building boards
- 27 Insulators
- 28 Construction elements
- 29 Emergency shelter hatches
- 3 Structure completion products
- 31 Windows
- 32 Doors
- 33 Curtain walls
- 34 Interior wall products
- 35 Suspended ceilings
- 36 Access floors
- 37 Fireplace accessories
- 38 Accessories
- **39** Fittings and attachments
- 4 Finishing products
- 5 Equipment and furnishings
- 6 Building technology products
- 61 HEPAC products
- 62 Electrical transfer and installation products
- 63 Electrical appliances and equipment
- 64 Electrical energy generation products
- 65 Information technology products
- 66 Transportation machinery
- 7 Construction equipment and tools
- 8 Property management and operating equipment

113 Equipment114 Accessories